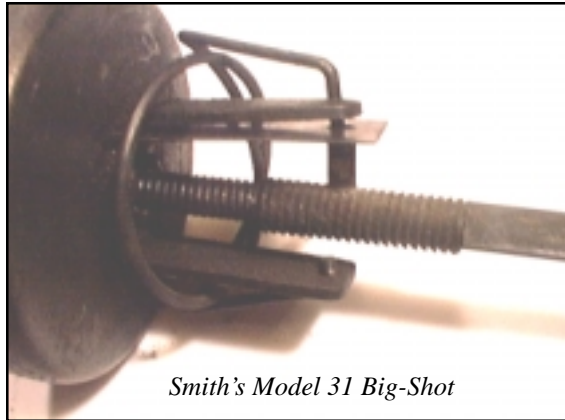


## Flint Holders for Smith's Model 31Big-Shot and Smith's Model 32 Rapid Fire

The original flint holders had the flint staked in place. The entire unit was replaced when worn out. Ray-Vin flint holders use common cigarette lighter flints and can be replaced.

If you have a spring system where the wire can press directly on the flint, as pictured below, the flint will spark fine and the brass tube will wear very little.

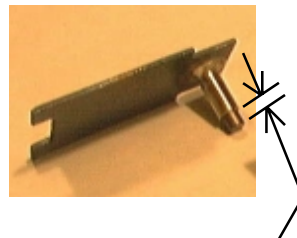


*Smith's Model 31 Big-Shot*

If you have the type of spring system shown below, you must glue the flint into the tube with about 1/8" extending, or crimp the tube in slightly so the flint is a friction fit. Push the flint through so that it extends 1/16" to 1/8". Check flint extension often and make sure you are not consuming the brass tube.



*Smith's Model 32  
Rapid-Fire*



*Let flint extend 1/16" to 1/8"*

